

MONOBLOC SLEEVE WRAPPER LINE SEMI-AUTOMATIC PUSHER TYPE



Mod. CAM 500 S



Mod. CAM 700 S

Models

CAM 500 S – CAM 700 S – CAM 900 S – CAM 1250 S

Half automatic monobloc sleeve wrapper with product load by pusher controlled by buttons. Monobloc steel sheet framework duly treated and varnished with epossidic powder, on which are assembled sleeve wrapper and shrink tunnel.

Operation

Product loaded by hand on front of pusher, giving start by push buttons, will be introduced in sealing zone inside film, directly on start stop driven tunnel conveyor. The automatic film unwinder will facilitate “sleeve” closing of product.

Pusher type loading allow the forming of loose packs also without tray, with different dimensions and shapes in relation with production features and size of used film.

Main features sleeve wrapper

- ▶ Sealing teflon coated hot bar electronically controlled.
- ▶ Top motor driven film unwinding station, for easy product introduction in sealing zone and with automatic film recovery.
- ▶ Feeding by pusher pneumatically operated by push-buttons pushing, length 320 mm (for model CAM 500 S) and 420 mm (for model CAM 700-900-1250 S).
- ▶ Safety stop on sealing bar down motion, should on its trajectory be an obstacle.
- ▶ Used film: Flat polyethylene film.
- ▶ Average output: 120/600 pac/hour (purely indicative indication as depend type and dimension of product, consequence of package and type of film used).



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Main features tunnel

- ▶ Tunnel conveyor zinc coated mesh speed 5.2 mt/min.
- ▶ Tunnel electronic thermoregulator controlled air recycling.
- ▶ Shrink chamber in steel sheet, studied for a positive heat release of heating electric plugs (embodied in tube and provided with wings) and for a high air flow recirculation, for minimising heat loss.
- ▶ Adjustable air flow with suitable shutters.
- ▶ Product cooling fan.
- ▶ Double heat insulation for best energy saving.

	CAM 500 S	CAM 700 S	CAM 900 S	CAM 1250 S
Sealing bar	length 550 x H 280 mm pneumatically operated	length 720 x H 360 mm pneumatically operated	length 900 x H 360 mm pneumatically operated	length 1250 x H 360 mm pneumatically operated
Max reel size	Ø 250 x 480 mm	Ø 250 x 680 mm	Ø 200 x 880 mm	Ø 200 x 1200 mm
Tunnel hood	500 x H 320 x 870 mm length	680 x H 400 x 1300 mm length	880 x H 400 x 1300 mm length	1230 x H 400 x 1300 mm length
Electrical	3 Ph + N + T 220/380 V 8 KW	3 Ph + N + T 220/380 V 17 KW	3 Ph + N + T 220/380 V 24 KW	3 Ph + N + T 220/380 V 27 KW
Air consumption	11 nl./cycle	18 nl./cycle	24 nl./cycle	30 nl./cycle

All data are not engaging

Optional for sealer

- ▶ Pressing unit for stabilizing goods.
- ▶ Loading table of different size
- ▶ Synchronised pusher buttons
- ▶ Bottom motor driven film unwinding station with automatic film recovery
- ▶ Double motor driven, top and bottom, film unwinding stations, for two independent film rolls.
- ▶ System for film detaching from back of sealing bar after sealing.

Optional for tunnel

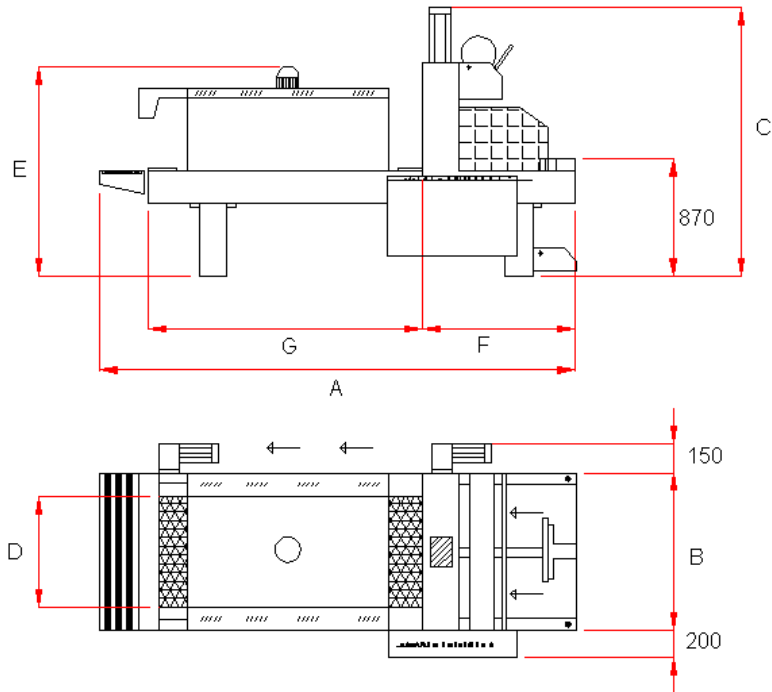
- ▶ Frequency changer (inverter) for adjusting tunnel conveyor speed.
- ▶ Film compressing rolls on tunnel outlet.
- ▶ Tunnel conveyor on application in stainless steel, or driven by side chains, or with rods of 10/15 mm diameter lined with rubber, or covered by a Teflon net.
- ▶ Straight or curved Unloading roller truck in different sizes.



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- ▶ Extended Tunnel conveyor on outlet.
- ▶ Continuous or intermittent conveyor operation.



	A	B	C	D	E	F	G	Weight Kg.	Max conveyor load Kg.
CAM 500 S	2210	660	1750	450	1560	650	1260	270	12
CAM 700 S	3470	970	1900	630	1650	750	2200	480	16
CAM 900 S	3470	1170	1900	820	1650	750	2220	580	16
CAM 1250 S	3470	1470	1900	990	1650	750	2220	710	20

Sizes in millimetres – Data not engaging



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